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Service Bulletin

Service Bulletin No. 056 Rev. 1

201F Fuel Pump Valve Assembly Leakage

This page transmits the revision of Service Bulletin 056 Rev. New to Service Bulletin 056 Rev. 1, dated April 1, 2015.

- Revision SB 056 Rev. New, dated December 12/13
- Revision SB 056 Rev. 1, dated April 1, 2015

FAA approval has been obtained on technical data in this publication that affects type design.

Changes are shown by a change bar in the left or right margins coinciding with the change in the affected page.

Some of these changes that do not affect technical content may not be highlighted in this transmittal sheet.

This revision is issued to change the following:

- Expand Effectivity.
- Add Fuel Pump serial number tables.
- Delete option for recurrent inspection.
- Require replacement or repair of Fuel Pump.
- Delete Fuel Pump leak check instructions.
- Provide reference to Lycoming SB 608.
- Delete Figure 1 and Figure 2.
- Delete pages 9 and 10.

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1. Planning Information

A. Effectivity

- (1) Hartzell Engine Technologies LLC (HET) 201F Series fuel pump used on Lycoming engines with part numbers listed in Table 3 of this Service Bulletin are affected by this Service Bulletin.
 - a. Fuel pumps manufactured between February 2012 and January 2014 with serial numbers shown in Table 1 and Table 2 are affected by this service bulletin.
 - b. An affected fuel pump may be new, rebuilt, or overhauled.
- (2) All valve assemblies P/N 063F-5001 sold as replacement parts between February 2012 and January 2014 are affected by this Service Bulletin.
 - a. Any 201F fuel pump utilizing an affected P/N 063F-5001 valve assembly in a field repair or overhaul is affected by this service bulletin.

WARNING: DO NOT USE OBSOLETE OR OUTDATED INFORMATION. PERFORM ALL INSPECTIONS OR WORK IN ACCORDANCE WITH THE MOST RECENT REVISION OF THE APPLICABLE AIRCRAFT AND/OR ENGINE MAINTENANCE MANUAL (MM) AND THIS SERVICE BULLETIN (SB). INFORMATION CONTAINED IN THE MM AND THE SB MAY BE SIGNIFICANTLY CHANGED FROM EARLIER REVISIONS. USE OF OBSOLETE INFORMATION MAY CREATE AN UNSAFE CONDITION THAT MAY RESULT IN DEATH, SERIOUS BODILY INJURY, AND/OR SUBSTANTIAL PROPERTY DAMAGE. REFER TO THE APPLICABLE MM INDEX AND THE HET WEBSITE FOR THE MOST RECENT REVISION LEVELS.

B. Concurrent Requirements

- (1) Compliance with the most current revision of HET SB 041 and SB 045.

C. Reason

- (1) Fuel leaks at the fuel pump valve assembly have been observed. These leaks may be due to assembly issues associated with the valve assembly.
- (2) Should fuel leak at the valve assembly, it will exit the pump at the vent drain port in the relief valve cover. Depending upon the installation, fuel may be vented into the aircraft overboard drain system, vented into the turbocharger reference line, or vented into the engine compartment.
- (3) Some overboard fuel drain systems may connect the pump housing drain port with the relief valve cover vent drain port. This requires that the pump housing drain port be checked for fuel leakage as well to identify the fuel leak path.
- (4) Fuel pump valve assembly leakage may pose a fire hazard if fuel enters the engine compartment.
- (5) Regulatory action is unknown.

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D. Description

- (1) This Service Bulletin provides Instructions for Continued Airworthiness (ICA).
- (2) This Service Bulletin is being issued to require replacement of affected 201F fuel pump assemblies.
- (3) This Service Bulletin is being issued to require replacement of affected P/N 063F-5001 valve assemblies.
 - a. 201F fuel pumps NOT affected by this Service Bulletin may contain a P/N 063F-5001 valve assembly that IS affected by this Service Bulletin.

E. Compliance

- (1) Within the next 50 hours time in service after the effective date of this Service Bulletin or at the next scheduled inspection, whichever occurs first, replace affected 201F fuel pump assemblies in accordance with the Accomplishment Instructions of this Service Bulletin.
- (2) If an affected 201F fuel pump is found in inventory, return it to HET.
- (3) Replacement Valve assemblies, P/N 063F-5001 in inventory that were sold by HET between February 2012 and January 2014, must be returned to HET.
- (4) Replacement and return of an affected 201F fuel pump or affected valve assembly are the terminating action for this Service Bulletin.

F. Approval

- (1) FAA acceptance has been obtained on technical data in this publication that affects type design.

G. Manpower

- (1) Additional manpower is negligible if performed in conjunction with regularly scheduled maintenance inspection as required by the engine/aircraft manufacturer.

H. References

- (1) Applicable aircraft POH/AFM.
- (2) Aircraft maintenance manual (as applicable).
- (3) Lycoming Engines Service Instructions or maintenance manual (for applicable model).
- (4) Lycoming Engines Service Bulletin 608 of the latest revision.
- (5) Hartzell Engine Technologies LLC Fuel Pump Maintenance Manual P/N 200201-000 Rev. F or later.

I. Other Publications Affected

- (1) None

J. Weight and Balance

- (1) Not affected

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2. Material Information

- A. 201F Fuel Pump with an affected valve assembly: if being repaired, one (1) each, valve assembly P/N 063F-5001 not affected by this Service Bulletin.
- B. Affected 201F Fuel Pump: if being replaced, one (1) each, 201F fuel pump of same P/N being replaced but not affected by this Service Bulletin.*

* Fittings are not part of the HET fuel pump and are provided by the airframe or engine manufacturer.

3. Accomplishment Instructions

WARNING 1: THIS PROCEDURE MUST BE PERFORMED BY COMPETENT AND QUALIFIED PERSONNEL WHO ARE FAMILIAR WITH ENGINE AND AIRFRAME MAINTENANCE THAT IS SPECIFIC TO THE ENGINE FUEL SYSTEM. FAILURE TO DO SO MAY RESULT IN ECONOMIC LOSS, EQUIPMENT DAMAGE, AND/OR PHYSICAL INJURY.

WARNING 2: DO NOT USE OBSOLETE OR OUTDATED INFORMATION. PERFORM ALL INSPECTIONS OR WORK IN ACCORDANCE WITH THE MOST RECENT REVISION OF THIS SERVICE BULLETIN AND THE APPLICABLE AIRCRAFT, ENGINE AND/OR HET 200201-0000 MAINTENANCE MANUAL. INFORMATION CONTAINED IN THESE MANUALS OR THIS SERVICE BULLETIN MAY BE SIGNIFICANTLY CHANGED FROM EARLIER REVISIONS. FAILURE TO COMPLY WITH THE SERVICE BULLETIN OR THE USE OF OBSOLETE INFORMATION MAY CREATE AN UNSAFE CONDITION THAT MAY RESULT IN DEATH, SERIOUS BODILY INJURY, AND/OR SUBSTANTIAL PROPERTY DAMAGE.

CAUTION: DO NOT DEPEND ON THIS SERVICE BULLETIN FOR GAINING ACCESS TO THE AIRCRAFT OR ENGINE. ACCESS REQUIRES THE USE OF THE APPLICABLE MANUFACTURER'S MAINTENANCE MANUALS OR SERVICE INSTRUCTIONS. IN ADDITION, ANY PREFLIGHT OR IN FLIGHT OPERATIONAL CHECKS REQUIRE USE OF THE APPROPRIATE AFM OR POH.

A. Effectivity Determination

- (1) Determine if an HET 201F Fuel Pump is installed using the engine or aircraft logbooks. If not found in the logbooks, use the applicable engine and/or airframe maintenance manuals to gain proper access. Physically locate the data tag on the fuel pump and determine if an HET 201F Fuel Pump is installed.
 - a. If an HET 201F Fuel Pump is installed, determine if the serial number is listed on either Table 1 or Table 2.
 - b. If an HET 201F Fuel Pump is installed and its serial number is not shown on Table 1 or Table 2, use engine and/or airframe documentation to determine if the Fuel Pump has been repaired or overhauled such that an affected P/N 063F-5001 Valve Assembly could be installed.

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- (2) If it is determined that an HET 201F Fuel Pump affected by this service bulletin is installed, proceed to section 3.B.
- (3) If it is determined that an HET 201F Fuel Pump NOT affected by this Service Bulletin is installed, proceed to section 3.C.(3).

B. Corrective Action:

- (1) Remove the fuel pump from the engine for repair or replacement in accordance with current engine/airframe maintenance manual or service instructions.
- (2) If the pump is to be replaced, retain all engine or airframe supplied fittings for installation in the replacement fuel pump. Replace with a fuel pump not affected by this service bulletin.
 - a. If the affected pump is listed on Table 1 return directly to HET.
 - b. If the affected pump is listed on Table 2, refer to the latest version of Lycoming SB 608 for information regarding return.
- (3) If repairing the 201F fuel pump, the 063F-5001 valve assembly must be replaced with new valve assembly that is not affected by this Service Bulletin.
 - a. Repair by replacement of the valve assembly or any other repair must be done in accordance with the latest revision of the HET P/N 200201-0000 Overhaul & Maintenance manual.

C. Return to Service

- (1) Install the replacement or repaired 201F fuel pump on the aircraft engine in accordance with the latest revision of the aircraft or engine maintenance manual or service instructions.
- (2) Perform the recommended fuel pump functional tests in accordance with the appropriate aircraft maintenance manual, engine service instructions, and per operational test in the AFM or POH.
- (3) Using the applicable aircraft and engine manufacturer's maintenance manuals of the latest revision, install any portion of the aircraft that was removed to gain access.
- (4) The aircraft may be returned to service after making a logbook entry to indicate compliance with this Service Bulletin.

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4. Contact Information

A. Contact HET Product Support for all communications regarding the technical content of this Service Bulletin.

- (1) Phone +1.334.386.5400
- (2) Fax +1.334.386.5450
- (3) E-mail at techsupport@HartzellEngineTech.com
- (4) Address

Hartzell Engine Technologies LLC
2900 Selma Highway
Montgomery, AL 36108
USA

Table 1 - Serial Numbers
Hartzell Engine Technologies Distributor Supplied 201F Fuel Pumps

H-PCN088FP	H-PCN094FP	H-PCN095FP	H-PCN116FP	H-PCN117FP	H-PCN118FP	H-PDN013FP	H-PDN020FP
H-PDN021FP	H-PDN022FP	H-PEN024FP	H-PEN025FP	H-PEN026FP	H-PEN028FP	H-PEN029FP	H-PEN030FP
H-PEN031FP	H-PEN032FP	H-PEN033FP	H-PEN034FP	H-PFN069FP	H-PFN072FP	H-PFN073FP	H-PFN074FP
H-PFN075FP	H-PFN077FP	H-PFN078FP	H-PFN079FP	H-PFN080FP	H-PFN081FP	H-PFN082FP	H-PFN083FP
H-PFN084FP	H-PFN089FP	H-PFN090FP	H-PFN091FP	H-PFN092FP	H-PJN001FP	H-PJN002FP	H-PJN025FP
H-PJN042FP	H-PKN018FP	H-PKN019FP	H-PKN020FP	H-PKN021FP	H-PKN022FP	H-PKN00138	H-PLN017FP
H-QAN024FP	H-QDN006FP	H-QDN007FP	H-QDN008FP	H-QDN009FP	H-QDN010FP	H-QDN011FP	H-QDN012FP
H-QEN002FP	H-QEN161FP	H-QFN011FP	H-QFN012FP	H-QFN013FP	H-QFN014FP	H-QFN017FP	H-QGN052FP
H-QHN022FP	H-QIN037FP	H-QIN038FP	H-QIN039FP	H-QIN040FP	H-QIN041FP	H-QLN032FP	H-QLN033FP
H-QLN034FP							

NOTE: Table 1 contains serial numbers for affected 201F fuel pumps that were manufactured by Hartzell Engine Technologies and supplied through HET distribution as spares.

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Table 2 - Serial Numbers
Lycoming Supplied 201F Fuel Pumps

H-PCN025FP	H-PCN026FP	H-PCN027FP	H-PCN029FP	H-PCN030FP	H-PCN031FP	H-PCN032FP	H-PCN033FP
H-PCN034FP	H-PCN035FP	H-PCN036FP	H-PCN037FP	H-PCN038FP	H-PCN046FP	H-PCN047FP	H-PCN048FP
H-PCN049FP	H-PCN050FP	H-PCN064FP	H-PCN065FP	H-PCN066FP	H-PCN067FP	H-PCN068FP	H-PCN078FP
H-PCN079FP	H-PCN080FP	H-PCN082FP	H-PCN083FP	H-PCN085FP	H-PCN119FP	H-PCN120FP	H-PCN122FP
H-PCN143FP	H-PCN145FP	H-PCN146FP	H-PCN147FP	H-PCN157FP	H-PCN158FP	H-PCN159FP	H-PCN160FP
H-PCN161FP	H-PCN162FP	H-PCN163FP	H-PCN164FP	H-PCN165FP	H-PDN001FP	H-PDN002FP	H-PDN003FP
H-PDN005FP	H-PDN016FP	H-PDN017FP	H-PDN018FP	H-PDN019FP	H-PDN024FP	H-PDN025FP	H-PDN026FP
H-PDN027FP	H-PDN028FP	H-PDN029FP	H-PDN031FP	H-PDN032FP	H-PDN033FP	H-PDN034FP	H-PDN035FP
H-PDN036FP	H-PDN037FP	H-PDN038FP	H-PDN064FP	H-PDN065FP	H-PDN066FP	H-PDN067FP	H-PDN068FP
H-PDN081FP	H-PDN082FP	H-PDN083FP	H-PDN084FP	H-PDN085FP	H-PDN086FP	H-PEN060FP	H-PEN061FP
H-PEN062FP	H-PEN063FP	H-PEN064FP	H-PEN065FP	H-PEN066FP	H-PEN067FP	H-PEN069FP	H-PEN070FP
H-PEN071FP	H-PEN072FP	H-PEN133FP	H-PEN134FP	H-PEN135FP	H-PEN136FP	H-PEN137FP	H-PEN139FP
H-PEN140FP	H-PEN141FP	H-PEN142FP	H-PFN152FP	H-PFN155FP	H-PFN156FP	H-PFN158FP	H-PFN159FP
H-PHN016FP	H-PHN105FP	H-PHN106FP	H-PHN107FP	H-PHN108FP	H-PHN109FP	H-PHN110FP	H-PHN111FP
H-PHN112FP	H-PHN113FP	H-PIN006FP	H-PIN007FP	H-PIN008FP	H-PIN009FP	H-PIN010FP	H-PIN011FP
H-PIN012FP	H-PIN037FP	H-PIN038FP	H-PIN039FP	H-PIN040FP	H-PIN041FP	H-PIN042FP	H-PJN003FP
H-PJN014FP	H-PJN015FP	H-PJN016FP	H-PJN017FP	H-PJN018FP	H-PJN019FP	H-PJN020FP	H-PJN021FP
H-PJN022FP	H-PJN024FP	H-PKN046FP	H-PLN037FP	H-PLN038FP	H-PLN039FP	H-PLN040FP	H-PLN041FP
H-PLN042FP	H-PLN043FP	H-PLN044FP	H-PLN045FP	H-QAN001FP	H-QAN002FP	H-QAN003FP	H-QAN004FP
H-QAN005FP	H-QAN014FP	H-QAN015FP	H-QAN034FP	H-QAN036FP	H-QAN037FP	H-QAN038FP	H-QAN039FP
H-QAN043FP	H-QAN044FP	H-QAN045FP	H-QAN046FP	H-QAN047FP	H-QAN048FP	H-QDN003FP	H-QDN004FP
H-QDN005FP	H-QDN032FP	H-QDN056FP	H-QDN073FP	H-QDN074FP	H-QEN001FP	H-QEN003FP	H-QEN004FP
H-QEN005FP	H-QEN006FP	H-QEN007FP	H-QEN008FP	H-QEN009FP	H-QEN010FP	H-QEN116FP	H-QEN121FP
H-QFN018FP	H-QFN019FP	H-QFN020FP	H-QFN034FP	H-QFN035FP	H-QFN036FP	H-QGN026FP	H-QGN027FP
H-QGN028FP	H-QGN029FP	H-QGN031FP	H-QGN032FP	H-QGN033FP	H-QGN034FP	H-QGN043FP	H-QGN044FP
H-QGN048FP	H-QGN049FP	H-QGN050FP	H-QGN051FP	H-QHN023FP	H-QHN024FP	H-QIN002FP	H-QIN003FP
H-QIN024FP	H-QIN025FP	H-QIN026FP	H-QIN033FP	H-QIN042FP	H-QIN043FP	H-QJN035FP	H-QJN036FP
H-QJN037FP	H-QJN038FP	H-QJN050FP	H-QJN051FP	H-QKN001FP	H-QKN002FP	H-QKN003FP	H-QKN004FP
H-QKN005FP	H-QKN006FP	H-QKN029FP	H-QKN030FP	H-QKN041FP	H-QLN016FP	H-QLN017FP	H-QLN018FP
H-QLN019FP	H-QLN020FP	H-QLN021FP	H-QLN022FP	H-QLN023FP	H-QLN024FP	H-QLN025FP	H-QLN026FP
H-QLN027FP	H-QLN028FP	H-QLN029FP	H-QLN030FP	H-QLN031FP	H-QLN061FP	H-QLN062FP	H-RAN001FP
H-RAN002FP	H-RAN003FP	H-RAN012FP	H-RAN013FP	H-RAN015FP	H-RAN016FP	H-RAN017FP	H-RAN018FP
H-RAN033FP	H-RAN034FP	H-RAN035FP	H-RAN036FP	H-RAN037FP	H-RAN055FP	H-RAN056FP	

NOTE: Table 2 contains serial numbers for affected 201F fuel pumps that were manufactured by HET and supplied by Lycoming Engines, Inc. as original equipment or spares. Refer to latest revision of Lycoming SB 608 for more detailed information.

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Table 3 - Cross Reference*

Part Number HET Fuel Pump	Part Number Lycoming (Ref. Only)	Lycoming Engine Installation Eligibility
201F-5001	62D26030	IO-540-G1B5; IO-540-G1D5; IO-540-J4A5; IO-540-R1A5; IO-720-A1A; IO-720-A1B
201F-5002	62D26031	IO-720-A1A; IO-720-A1B
201F-5003	62D26032	IO-540-G1C5; IO-540-K1A5; IO-540-K1B5; IO-540-K1F5; IO-320-C1A; IO-320-F1A
201F-5004	62D26033	IO-360-A1B; TIO-360-A1B
201F-5005	62D26034	IO-540-A1A5; IO-540-G1B5; IO-540-G1D5; IO-540-K1C5; IO-540-K1D5; IO-540-K1F5; IO-540-L1A5; IO-540-P1A5; IO-360-B1D; TIO-540-A2B; TIO-540-C1A; TIO-540-E1A; TIO-540-G1A; TIO-540-H1A
201F-5006	62D26035	IO-540-K1A5D; TIO-360-C1A6D; LIO-320-C1A
201F-5007	62D26036	IO-540-M2A5D; TIO-540-AA1AD; TIO-540-AB1AD
201F-5008	62D26037	TIO-540-AF1A; TIO-540-AF1B

* This Service Bulletin addresses products for which HET holds FAA PMA approval. Your aircraft or engine may have a similar HET manufactured product that has been installed under an aircraft or engine manufacturers' authority whose part numbers may not be listed in this table. Refer to the latest revision of Lycoming Engines SB 608 for Lycoming supplied 201F fuel pumps.

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1. ELIGIBILITY:

- A. Hartzell Engine Technologies LLC (HET) 201F Series fuel pump shown in Table 1 of this service bulletin.
- B. Any 201F fuel pump utilizing an affected P/N 063F-5001 valve assembly in a field repair or overhaul.

2. COMMERCIAL ASSISTANCE PROGRAM:

The following will be provided with submission of a completed SB 056 Rev. 1 Claim Form, invoice copies showing breakdown of labor charges, material and log book entries. **Any commercial assistance or other consideration shall expire twelve (12) calendar months from the date of issue of this Service Bulletin.**

- A. If an affected 201F Fuel Pump assembly (from Table 1 only) is returned to HET, it will be replaced with an overhauled fuel pump at no charge.
- B. If an affected P/N 063F-5001 valve assembly was installed, a new P/N 063F-5001 valve assembly will be provided at no charge.
- C. Labor for removal & installation for eligible 201F Fuel Pumps described in 2.A or 2.B above will be paid at a shop rate of up to US \$75 an hour up to the amount specified below:
 - (1) Up to one and one half (1.5) hours labor for affected Lycoming Engines.

3. COMMERCIAL ASSISTANCE ADMINISTRATION:

- A. Complete the Service Bulletin SB 056 Rev. 1 Claim Form attached to this appendix.
 - (1) Mail, e-mail, or fax the SB 056 Rev. 1 Claim Form to the attention of Product Support as indicated on the Service Bulletin Claim Form.
- B. Upon receipt of the Service Bulletin Claim Form, Hartzell Engine Technologies LLC will ship a replacement 201F Fuel Pump or P/N 063F-5001 valve assembly, as applicable, to the service provider indicated. Service provider must return the affected 201F Fuel Pump or P/N 063F-5001 valve assembly, as applicable, within thirty (30) days or the service provider shall be invoiced for the HET supplied fuel pump.
- C. For labor and material charges:
 - (1) Aircraft/engine service facility to submit an invoice up to the amount specified in section 2.B and copies of logbook entries for reimbursement.

4. WARRANTY STATEMENT:

- A. The sole warranty for the actions of SB 056 Rev. 1 are contained in the HET Limited Warranty Policy issued with the purchase of each new/overhauled 201F Fuel Pumps (see terms and conditions therein).
- B. Commercial assistance may apply as stated in this Appendix.
- C. Issuance of SB 056 Rev. 1 in no way constitutes an implied or expressed warranty of any kind.
- D. This publication does not imply or state any responsibility for the workmanship of any person or entity

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performing work or maintenance on the engine or aircraft fuel system.

5. CONTACT INFORMATION:

A. Contact HET Product Support for all communications regarding the technical content of this Service Bulletin.

- (1) Phone +1.334.386.5400 (Option 2)
- (2) Fax +1.334.386.5450
- (3) E-mail at techsupport@HartzellEngineTech.com.
- (4) Address

Hartzell Engine Technologies LLC
2900 Selma Highway
Montgomery, AL 36108
USA

6. SHIPPING INFORMATION:

If an unused 201F Fuel Pump is being returned, the affected parts must be securely packaged so no damage will occur. A copy of the properly completed SB 056 Rev. 1 Claim Form for each affected part must be placed inside the shipping container. All parts must be received undamaged and assembled. Ground shipping to and from will be reimbursed.

Ship To:

Hartzell Engine Technologies LLC
2900 Selma Highway
Montgomery, AL 36108
USA

Attn: PRODUCT SUPPORT DEPT / SB 056 Rev. 1.

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SB 056 Rev. 1 CLAIM FORM

Owner information

Name: _____ Date: _____ Tel: _____ Fax: _____

Company Name: _____ E-mail: _____

Address: _____

City: _____ State: _____ Postal Code: _____

Country: _____

Aircraft/Engine Service Facility information

Name: _____ Date: _____ Tel: _____ Fax: _____

Company Name: _____ E-mail: _____

Address: _____

City: _____ State: _____ Postal Code: _____

Country: _____

Aircraft Mfg: _____ Model: _____ Time in Service: _____ S/N: _____

Engine: _____ Model: _____ Time in Service: _____ S/N: _____

Component Information

Nomenclature: 201F Fuel Pump _____ Part Number: _____

Serial Number: _____ (Fuel Pump) Date Removed: _____

Part Time in Service: _____ (Fuel Pump) Original Date Installed: _____

Send this SB 056 Rev. 1 Claim Form to:

Hartzell Engine Technologies Product Support

Fax: +1.334.386.5450

E-mail: techsupport@hartzellenginetech.com

Hartzell Use Only - do not write below this line.

Warranty No: _____ Authorized by: _____